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ROBOTICS IN PACKAGING - March/September PACKAGES OF THE YEAR - April TOP 50 FOOD PACKAGERS - June/July PACK EXPO PLANNER - September THE PACKAGING GUIDE - December	The Packagi 30 Years in PMMI Corne PACK EXPO www.foodan Best of Food	2014 ng Guide (pg. 3) Packaging (pg. 3) r Monthly Column (pg. 3) show page on dbeveragepackaging.com (pg. 7) & Beverage conference (pg. 8)

>> www.foodandbeveragepackaging.com

FOOD&BEVERAGE 2014

FOOD & BEVERAGE PACKAGING DELIVERS YOUR AUDIENCE

say Food & Beverage Packaging is the MOST USEFUL magazine to them in their packaging industry work.

Source: Reader Preference/Profile Survey - April 2013

666% say foodandbeveragepackaging.com is the MOST USEFUL packaging industry website.

of subscribers TAKE ACTION after viewing an ad in Food & Beverage Packaging.

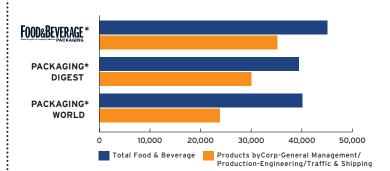
Source: Reader Preference/Profile Survey - April 2013

Which of the following does your company plan on purchasing within the next 12 months? (Select all that apply)

LABELING SYSTEMS	55%
CASE PACKING/FORMING/SEALING	49%
CONVEYORS	36%
INSPECTION/DETECTION	36%
PALLETIZING/UNITIZING	36%
CARTONING 25	9%
CONTROLS/ROBOTICS	9%
FORM-FILL-SEAL	
VISION SYSTEMS	
OTHER 14%	

We have the largest food and beverage circulation!

kikkoman.



Dec 2013 FBP BPA Brand Reports; Dec 2012 PW BPA Brand Report; June 2013 PD BPA Brand Report Total Qualified circulations: FBP (45,000), PD (80,048), PW (65,399). Subscriber subtotals for food & beverage categories: FBP (45,000), PD (39,175), PW (40,419). Food & Beverage Products by Corp-Mgmt, Production-Engineering and Traffic & Shipping: FBP (36,889), PD (30,233), PW (23,352)

Source: Reader Preference/Profile Survey - April 2013





AD CLOSE DATE: SEPT 5, 2014

This new reference tool is the industry's only hardbound directory listing equipment suppliers to the pharmaceutical, food and beverage packaging industries along with converters. Catalog space guarantees vear-round exposure to 30,000 of your key customers and prospects and ensures universal access to your important product information.

The Packaging Guide brings your company and product information to the forefront at the all important time of need - THE TIME TO BUY!

Ad Space Unit	Width	Depth
1 page - B&W	7"	9 ⁷ /8" Trim: 8"x10 ³ /4"
Inside Front Cover	81/4"	11" (bleed) Trim: 8"x10¾"
Foot Stopper	7%/15"	$\frac{1}{2}$ " Images must be black
Spine 4-color customized	varies	2"
Front Cover Tiles	1"	2"

The Packaging Guide accepts only full-page, black & white pages.

BLEEDS: Not accepted on black & white pages.

COLORS: Inside front cover & inserts - color accepted.

APRIL



The packaging industry has undergone monumental changes in the past 30 years, affecting containers, materials, equipment but also how consumers shop and products are transported. Food & Beverage Packaging and Packaging Strategies are combining to publish this landmark, one-time print edition, featuring a look back at where the packaging industry has come, a timeline and future forecasts. This exclusive publication is certain to be referenced repeatedly by industry decision-makers.

This issue will go to Food & Beverage Packaging's 45,000* subscribers and 10,000** Packaging Strategies subscribers.

Contact your sales representative to see what sponsorships and/or ad space is best for your company!

*Dec 2013 BPA Brand Report **Publisher's Own Data

THE BEST OF FOOD & 3/12/14 **BEVERAGE PACKAGING**

Gain an invaluable perspective of one of the industry's only conference devoted to food and beverage packaging, Best of Food & Beverage Packaging.

This issue features new technologies, product innovations and ideas shaping the largest sector of the packaging industry as well as in-depth coverage of the conference.

Do you have an award-winning packaging?

.....

Our April cover story showcases Packages of the Year nominations, highlighting the food and beverage packages recently launched among the most innovative and successful CPGs in the industry. Nominated packages will be on display at the conference and the winners also have the opportunity to present these trailblazing packages live at Best of Food and Beverage Packaging Conference. Winners will be announced in the June/July issue.

YOUR AD TO **APPEAR** HERE!

CROSS POLLINATION

PMMI CORNER FULL-PAGE AD POSITION

Premium full-page ad position available across from this monthly column to any PMMI member company. Each month we offer our readers exclusive packaging trends, studies, figures and innovations straight from PMMI, the industry's most recognized association. Various writers from PMMI share their insights in this informative column, exclusive to Food and Beverage Packaging.

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FOOD&BEVERAGE 2014 Editorial Calendar

	JAN	FEB	MAR	APR	МАҮ
SPACE RESERVATION	■ DEC 13	■ JAN 13	■ FEB 14	MAR 12	APR 16
SPACE RESERVATION AD MATERIALS	■ DEC 19	■ JAN 20	■ FEB 27	■ MAR 28	■ APR 25
COVER STORY	 30 YEARS IN PACKAGING Interviews with influential leaders Timeline of key packaging events Future forecasts Top packages, technologies and trends over the past three decades Changes in packaging materials, containers & equipment and More! 	 BEEVERAGE BREAKTHROUGHS OF THE YEAR Top brands Most innovative packages Newest technologies 	ROBOTICS N PACKAGING - Casing and unitizing - Upstream- Pick and place - Downstream- Palletizing - Case study examples	PACKAGES OF THE YEAR New packages that earned top awards Convenient, user- friendly ideas New technology and innovations	 Pouches Machinery Sustainability
PLANT MACHINERY & EQUIPMENT		Case Forming/ Packing/Sealing	Labeling	 Material Handling/ Conveyors 	Inspection- Detection
MATERIALS & CONTAINERS		Sustainable Materials	Films	Beverage Multipacks	Tamper Evident: Shrink Sleeves/ Seals/Bands
SUPPLIER PRODUCT FOCUS		Vertical & Horizontal Form-Fill-Seal	Robotics & Automation	Labeling, Coding & Marking	Filling & Closing
MARKET TRENDS		Dairy	Snack Foods	Produce	Pet Food
WEBINAR TOPICS/ SPONSORSHIPS		 Sustainable Packaging in Food/Bev 		Trends in PET	
BONUS DISTRIBUTION	WestPack 2014 Feb 11-13 Anaheim, CA	 Snaxpo March 1-4 Dallas, TX FPA Annual Meeting March 4-6 Scottsdale, AZ 	 SouthPack 2014 April 15-16 Orlando, FL Food SafetySummit April 8-10 Baltimore, MD CONVERTERS March 13 Green Bay, WI 	Minneapolis, MN	June 11-14 St. Petersburg, FL International Dairy-Deli-Bakery June 1-3 Denver, CO
FREE ADVERTISER BONUSES! BUY 1/2-PAGE OR LARGER	BUY ONE GET ONE FULL-PAGE ADS	FREE! PRODUCT BLAST FREE! ONLINE VIDEO FOR MONTH	FREE! 180 X 150 WEBSITE BANNER AD FREE! 125X125 eNEWSLETTER AD	FREE! PRODUCTIMAGE/ 25-WORD DESCRIPTION AND A LINK eBLAST	FREE! SOCIAL MEDIA LOGOS/DESCRIPTIONS

IN-DEPTH MONTHLY COVERAGE INCLUDES	FOOD	Meat, Poultry & Seafood Snack & Bakery Dairy Candy/Confections Produce Pet Food Prepared Food Frozen Food		
	BEVERAGE	Bottled Water Juices/Juice Drinks Carbonated Soft Drinks Beer & Malt Beverages Spirits Wine (Still & Sparkling) Milk Dairy-Based Beverages		

JUN/JULY	AUG	SEP	SEP	ОСТ	NOV	DEC
■ JUN 11	■ JUL 11	■ JUL 11	■ AUG 15	■ SEP 12	■ OCT 15	■ NOV 14
■ JUN 27	■ JUL 25	■ JUL 25	■ AUG 22	■ SEP 25	■ OCT 24	NOV 27
TOP 50 FOOD PACKAGING COMPANIES State of the Industry Packaging development Exclusive lists in food markets	EVERAGE PACKAGING BEVERAGE PACKAGING COMPANIES State of the industry Packaging development Exclusive lists in beverage markets		 ROBOTICS IN PACKAGING New technology Product launches End of line robotics 	PACK EXPO SHOW ISSUE	 POUCHES & BAGS New product developments Lightweighting Trends and technologies 	BEST NEW PACKAGES A look at the year's best packages to hit the market New applications & formats
Unitizing & Palletizing	Coding & Marking		Cartoning	Case Packing	Form-Fill-Seal	Cartoning
Labels	 Cans & Bottles (Aluminum/ PET/Glass) 	ZX	Flexible Packaging	 Sustainable Materials 	Labels	 Adhesives & Sealants
Cartoning	Food Safety in Packaging		End of Line: Palletizing/ Unitizing/Robotics	Conveyors/ Accumulators	Corrugated	Controls & Automation
Meat/Poultry/ Seafood	Spirits (Beer & Wine)		Ready-to-Drink Beverages	Dairy	Snack Foods	Produce
 Pouches/Flexible Packaging PACKAGING INSIGHTS BRAZIES 			PACKAGING INSIGHTS OF	Coding/Marking/ Labeling	Robotics, Conveyors & Efficiencies	PACKAGING INSIGHTS
IFT Annual Meeting July 21-24 New Orleans, LA				 Process Expo/ International Dairy Show Nov 3-6 Chicago, IL Sustainable Packaging PACK EXPO Nov 2-5 Chicago, IL 		
TOP 50 FOOD PACKAGERS INFO FREE! 180 X 150 WEBSITE BANNER AD	TOP 25 BEVERAGE PACKAGERSINFO FREE! SOCIAL MEDIA LOGOS/DESCRIPTIONS		FREE! ONLINE VIDEO FOR MONTH	FREE! 1/2-PAGE PACK EXPO EXHIBITOR PROPILE	FREE! PRODUCT SPOTLIGHT	FREE! 125X125 eNEWSLETTER AD

FOOD&BEVERAGE 2014 Lead Generation Mrket Insights to Packaging Solutions PACKAGING

EDITORIAL SNEAK PEEK eBLAST (MONTHLY)

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AD

Sponsor a Sneak Peek eBlast with any article each month and engage our subscribers before the hot story breaks in the print issue. Receive **LEAD** data and contact information from subscribers who clicked on your ad or article. Sneak Peek eBlasts are sole sponsored for greater visibility.

- 1. Banner ad: 468 X 60 pixels 2. Skyscraper: 120 X 600 pixels
- 3. Supplied Video (optional)

MUST SEE PRODUCTS & SERVICES eBLAST (QUARTERLY)

Be a part of what's new in the market while promoting your product or service. The Must See Products & Services eBlast is deployed quarterly (March, June, Sept., Dec.) to thousands of our subscribers! Your ad includes a company logo and/or product image, 50-word write-up, contact info and link to your website.

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COGNEX

This LEAD generation tool provides you with the contact information of subscribers who clicked on your link.

FOOD & BEVERAGE PACKAGING INSIGHTS eNEWSLETTER (WEEKLY)



*Dec 2013 BPA Brand Report

Food & Beverage Packaging Insights updates our 14,731* eNews subscribers on the latest breaking news, trends and initiatives in the food and beverage industry.

- 1. Top Banner: 468 X 60 pixels
- 2. Skyscraper: 120 X 600 pixels 3. Product ad:
- JPG or GIF image, 100 word description and a link.
- 4. Tile/Button: 120 X 60 pixels
- 5. Article Sponsorship: 300 X 250 pixels

SHOW FLOOR eNEWSLETTERS

Food and Beverage Packaging takes you to the hottest industry tradeshows of 2014!

Daily eNewsletter sponsorships are available for our new show, Best of Food & Beverage Packaging, and PACK EXPO guiding readers through the show floor and offering insights on visible trends and technologies at the event. Reach your customers each morning as the show starts and receive **LEAD** information from subscribers who clicked on your link. Each show offers exclusive sponsorships!

- Logo: 2" X 2" linked back to your website
 Skyperspect Ad: 120 X 600 px 256 colors
- Skyscraper Ad: 120 X 600 px, 256 colors or less, 72 dpi, 40K or less and URL link
- 2 Banner Ads: 468 X 60 px, 256 colors or less, 72 dpi, 40K or less and URL link
- **2 Product Images:** 2" X 2", 72 dpi, 100 Word Description for each
- Supplied Video (optional)

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Let *Food & Beverage Packaging* help you create a co-branded eNewsletter customized to your needs. Our orangetap content marketing group can help you develop compelling custom eNews content and design through our experienced creative and editorial teams. Select your targeted audience and *Food & Beverage Packaging* will deliver it. A custom eNewsletter can take your company to the next level with these key benefits:

- Including editorial or educational content in an eNewsletter can help position your company as an industry thought leader and connect with readers in your company's voice.
- Editorial content creates greater reader engagement and longer dwell time.
- Subscribers trust *Food & Beverage Packaging*. They're more likely to open emails from our publication and consider our endorsements or recommendations.

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WEBSITE



1. Leaderboard: 728 X 90 pixels

- 2. Medium Rectangle: 300 X 250 pixels
- 3. Small Rectangle: 180 X 150 pixels
- 4. Wide Skyscraper (not shown): 160 X 600 pixels

PACK EXPO SHOW PAGE ON www.foodandbeveragepackaging.com

Our new PACK EXPO show page is a one stop shop for all news, products and announcements surrounding PACK EXPO. The show page includes a show countdown,



conference schedule, exhibitor information and more.

Exclusive ad units available include Leaderboard, Skyscraper and Medium Rectangle.

Own all or just certain ad units!

WEBINARS

Our educational Webinars increase brand awareness and interest in your products while our dedicated team builds attendance and manages every detail.

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Anyone can produce a webinar. But only *Food & Beverage Packaging* offers the expertise, audience and tools to help your webinar succeed.

OUR INDUSTRY LEADING WEBINARS DRAW BIG NUMBERS!

• 200 Attendees • 400 Registrants Source: 2013 BNP Media Corporate Webinar Averages

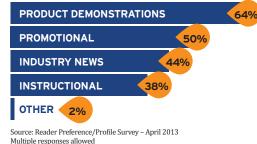
Topics Include: Sustainable Packaging, Trends in PET, Pouches/Flexible Packaging, Coding/Marking/Labeling, Robotics, Conveyors & Efficiencies or any specific topic of your choice.



of *Food & Beverage Packaging* subscribers viewed online packaging industry videos in the past 6 months

Source: Reader Preference/Profile Survey – April 2013

TYPES OF VIDEOS VIEWED



PROMOTE YOUR VIDEO IN NUMEROUS WAYS!

VIDEOS

- On our website
- In our eNewsletters
- In the Digital Edition email notification
- Quarterly Must See eBlasts
 Video Speak Peek
- Video Sneak Peek
 CONTACT YOUR
 CALLES DEP DOP DETAIL
- SALES REP FOR DETAILS.

VIDEO SPONSORSHIP

A Packaging Minute with Liz is Food & Beverage Packaging's weekly video series designed to offer packaging news, product information, upcoming events and more. **These videos** average 60* unique clicks. Talk to your sales rep today to sponsor this video series. *Publisher's own data



FOOD&BEVERAGE 2014

Helping people succeed in business with superior information.

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TABLETOP EXHIBITS AVAILABLE!

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EMILY PATTEN event sales manger (847)-405-4045 pattene@bnpmedia.com

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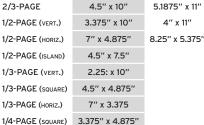
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7" x 2.375"



Above sizes allow for .125" bleed on all sides. Gutter bleed only - each side 7.625" x 10"

>> Ship Materials, Insert Samples, Insertion Orders, etc. to: FOOD & BEVERAGE PACKAGING 2401 W. Big Beaver, Suite 700 Troy, MI 48084 Attn: Vince Miconi